

AXIAL FLOW OF A NONLINEAR VISCOPLASTIC FLUID  
THROUGH CYLINDRICAL PIPES

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The differential equation of motion is derived for fluids obeying the Bulkley–Herschel law and flowing through pipes of arbitrary cross section.

It has been pointed out in several studies [1, 2] that the Shvedov–Bingham model is inadequate for describing many materials with both viscous and plastic characteristics. The authors here have, with the aid of a rotary viscometer, obtained nonlinear relations for the viscoplastic flow of polymer–cement composites which quite well agree with the triparametric Bulkley–Herschel equation [3]. In tensor form, this equation is

$$\Pi_0 = 2 \left( \frac{\tau_0}{h} + kh^{n-1} \right) \dot{\Phi}_0. \quad (1)$$

A simultaneous solution of this and the Cauchy equation leads to a tensorial equation of motion [2]:

$$2 \left( \frac{\tau_0}{h} + kh^{n-1} \right) \operatorname{div} \dot{\Phi}_0 + 2 \left[ -\frac{\tau_0}{h^2} + k(n-1)h^{n-2} \right] \operatorname{grad} h - \operatorname{grad} p = \rho_0 \vec{a}. \quad (2)$$

We will consider the laminar steady flow of a fluid according to Eq. (1) through a pipe of arbitrary cross section and the axis in line with the z-axis of a Cartesian system of coordinates. We introduce the notation  $x = x_1$ ,  $y = x_2$ ,  $z = x_3$ . The stress tensor components along the coordinate axes are then

$$\tau_{ij} = -\delta_{ij}p + \left( \frac{\tau_0}{h} + kh^{n-1} \right) \left( \frac{\partial u_i}{\partial x_j} + \frac{\partial u_j}{\partial x_i} \right), \quad (3)$$

with  $\delta_{ij}$  denoting the Kronecker delta,  $u_1 = u_x$ ,  $u_2 = u_y$ ,  $u_3 = u_z$ .

Projecting Eq. (2), with (3) taken into consideration, on the coordinates and disregarding the inertia forces, we obtain

$$\sum_{j=1}^3 \left[ -\delta_{ij} \frac{\partial p}{\partial x_j} + \left( \frac{\tau_0}{h} + kh^{n-1} \right) \frac{\partial}{\partial x_j} \left( \frac{\partial u_i}{\partial x_j} + \frac{\partial u_j}{\partial x_i} \right) + \left( -\frac{\tau_0}{h^2} + k(n-1)h^{n-2} \right) \frac{\partial h}{\partial x_j} \left( \frac{\partial u_i}{\partial x_j} + \frac{\partial u_j}{\partial x_i} \right) \right] = 0 \quad (4)$$

( $i = 1, 2, 3$ ).

Since the stream lines are parallel to the cylinder axis, hence the velocity components  $u_x$  and  $u_y$  are equal to zero, while  $u_z = \varphi(x, y)$ . Therefore, Eqs. (4) become

$$-\frac{\partial p}{\partial x} = 0; \quad -\frac{\partial p}{\partial y} = 0; \quad (5)$$

$$-\frac{\partial p}{\partial z} + \left( \frac{\tau_0}{h} + kh^{n-1} \right) \left( \frac{\partial^2 \varphi}{\partial x^2} + \frac{\partial^2 \varphi}{\partial y^2} \right) + \left[ -\frac{\tau_0}{h^2} + k(n-1)h^{n-2} \right] \left[ \frac{\partial h}{\partial x} \left( \frac{\partial \varphi}{\partial x} \right) + \frac{\partial h}{\partial y} \left( \frac{\partial \varphi}{\partial y} \right) \right] = 0, \quad (6)$$

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where

$$h = \sqrt{\left(\frac{\partial\varphi}{\partial x}\right)^2 + \left(\frac{\partial\varphi}{\partial y}\right)^2}.$$

The continuity equation is satisfied identically. It follows from Eqs. (5) and (6) that the pressure is a linear function of the  $z$ -coordinate and, therefore,

$$-\frac{\partial p}{\partial z} = \text{const} = \alpha > 0.$$

Inserting the values of derivatives  $\partial h/\partial x$ ,  $\partial h/\partial y$  into Eq. (6) and performing a few elementary operations, we arrive at the Bulkley–Herschel differential equation of axial flow through cylindrical pipes of arbitrary cross section:

$$h^{-3}(\tau_0 + kh^n) \left[ \left(\frac{\partial u}{\partial x}\right)^2 \frac{\partial^2 u}{\partial y^2} - 2 \frac{\partial u}{\partial x} \cdot \frac{\partial u}{\partial y} \cdot \frac{\partial^2 u}{\partial x \partial y} + \left(\frac{\partial u}{\partial y}\right)^2 \frac{\partial^2 u}{\partial x^2} \right] + knh^{n-3} \left[ \left(\frac{\partial u}{\partial x}\right)^2 \frac{\partial^2 u}{\partial x^2} + 2 \frac{\partial u}{\partial x} \cdot \frac{\partial u}{\partial y} \cdot \frac{\partial^2 u}{\partial x \partial y} + \left(\frac{\partial u}{\partial y}\right)^2 \frac{\partial^2 u}{\partial y^2} \right] + \alpha = 0. \quad (7)$$

This equation cannot be solved for the general case. Let us change it to a form convenient for solving various specific problems related to the flow of such fluids through pipes and annular channels with cross sections having a constant radius of curvature.

Inside the cross section we define some region bounded by a closed curve  $\varphi(x, y) = \text{const}$ . These curves (family of velocity isolines) lie within the plastic-deformation zone and do not intersect. The quasi-solid core of the stream is bounded by the maximum-velocity isoline.

Let  $\nu$  be the outer normal to a velocity isoline. Obviously, the intensity of shear rates with respect to the modulus is equal to the normal derivative of the flow velocity:

$$\frac{\partial\varphi}{\partial\nu} = \pm h. \quad (8)$$

The  $-$  sign in Eq. (8) applies to a solid cylinder, because function  $\varphi(x, y)$  decreases along the normal. According to [4], the curvature of a velocity isoline can be expressed as

$$\frac{1}{\rho} = -h^{-3} \left[ \frac{\partial^2\varphi}{\partial x^2} \left(\frac{\partial\varphi}{\partial y}\right)^2 - 2 \frac{\partial\varphi}{\partial x} \cdot \frac{\partial\varphi}{\partial y} \cdot \frac{\partial^2\varphi}{\partial x \partial y} + \frac{\partial^2\varphi}{\partial y^2} \left(\frac{\partial\varphi}{\partial x}\right)^2 \right]. \quad (9)$$

Inserting (8), (9), and the second normal derivative of the velocity function  $\partial^2\varphi/\partial\nu^2$  into Eq. (7) will reduce this equation to

$$knh^{n-1} \frac{\partial^2\varphi}{\partial\nu^2} - \frac{(\pm\tau_0 + kh^{n-1} \frac{\partial\varphi}{\partial\nu})}{\rho} + \alpha = 0. \quad (10)$$

The sign before  $\tau_0$  in Eq. (10) is selected so as to agree with the sign of the normal derivative of velocity, because the shear stress must be greater than the yield point.

With  $n = 1$ , (10) becomes the same equation which has been derived in [4] for a Shvedov–Bingham fluid.

1. Special Cases. We consider the axial flow of a nonlinear viscoplastic fluid through a circular cylinder. In this case

$$u = \varphi(r); \quad \frac{\partial\varphi}{\partial\nu} = \frac{du}{dr} < 0; \quad h = -\frac{du}{dr}; \quad \rho = -r,$$

and, therefore, Eq. (10) becomes

$$k \frac{d}{dr} \left| \frac{du}{dr} \right|^n + \frac{k}{r} \left| \frac{du}{dr} \right|^n = \alpha - \frac{\tau_0}{r}. \quad (11)$$

Integrating Eq. (11) and determining the constant of integration from the conditions

$$u(R) = 0 \text{ (condition of adhesion) and } du/dr = 0 \text{ at } r = r_0,$$

with the radius of the core  $r_0 = 2\tau_0/\alpha$ , we obtain the well-known equation [2] of the velocity profile:

$$u(r) = \frac{2kn}{\alpha(1+n)} \left[ \left( \frac{\alpha R}{2k} - \frac{\tau_0}{k} \right)^{\frac{1+n}{n}} - \left( \frac{\alpha r}{2k} - \frac{\tau_0}{k} \right)^{\frac{1+n}{n}} \right].$$

2. Flow between Parallel Planes. The distance between parallel planes will be denoted by  $2H$ . With the origin of coordinates located on the median plane and the  $z$ -axis running in the direction of flow, the  $x$ -axis will run along the outer normal to a velocity isoline and, therefore,

$$\frac{\partial \varphi}{\partial \nu} = \frac{du}{dx} < 0.$$

Since the velocity isolines are parallel to the boundary planes, hence  $\rho = \infty$  and Eq. (10) becomes

$$\frac{d}{dx} \left( -\frac{du}{dx} \right)^n = \frac{\alpha}{k}. \quad (12)$$

Integrating Eq. (12) and considering that the system adheres to the boundary planes, with the thickness of the quasisolid core  $2h_0 = 2\tau_0/\alpha$ , we arrive at the following equation for the velocity profile:

$$u(x) = \frac{n}{(1+n)} \left( \frac{\alpha}{k} \right)^{1/n} \left[ (H - \tau_0)^{\frac{1+n}{n}} - (x - \tau_0)^{\frac{1+n}{n}} \right].$$

The flow rate per unit channel width is

$$Q = 2h_0 u_{\max} + 2 \int_{h_0}^H u(x) dx, \text{ where } u_{\max} = u(h_0).$$

#### NOTATION

$h$	is the intensity of strain rates;
$\Pi_0$	is the deviator of the stress tensor;
$\Phi_0$	is the deviator of the strain rate tensor;
$\tau_0$	is the static yield point;
$k$	is the consistency index;
$n$	is the exponent of viscous anomaly;
$u$	is the velocity;
$\alpha$	is the pressure drop;
$\nu$	is the outer normal to velocity isoline;
$\rho$	is the radius of curvature;
$r$	is the radial coordinate;
$R$	is the pipe radius;
$p$	is the pressure;
$r_0$	is the radius of quasisolid core.

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